

# Commemorative Inscription Service

We specialise in the supply of commemorative seats, and have considerably improved and expanded the service we offer over the past few years, and currently supply about five hundred commemorative seats per year. Almost every design of seat we manufacture can now be used to commemorate a person or event, including designs with steel and recycled plastic slats. We have redesigned several of our seats including the Grafton, and steel slat cast iron seats, so that our standard sized

63 x 152mm plaques can now be used on all of them.

We also offer commemorative tree posts, to which our standard size plaques can be fitted.

Inscriptions can either be on an engraved or cast plaque which is attached to the seat or tree post, or carved into the wooden back rail of the seat itself. Inscriptions can also be used for identification purposes.





Clarendon steel slat seat with stainless steel plaque



Carved inscription in recycled plastic



Georgian steel slat seat with stainless steel plaque

## Service Benefits

**Dealing with commemorative inscriptions can be a time consuming task, so the service we offer is designed to minimise the amount of work you are involved in, and to avoid errors, by:**

1. Providing a computer-aided design service for inscriptions, which enables us to offer you several proof options for approval.
2. Providing full sized proofs of the plaque layout and wording for you (or the donor) to approve, normally within a day.
3. Revising the proof any number of times at no additional cost.
4. Laying out the proofs in accordance with established practices (if required), and offering options with larger script, italics etc.
5. Delivering the seat or tree post with the plaque attached to it, normally flush mounted, ready for installation.

## CAST BRONZE PLAQUES

These plaques are very traditional in appearance and have a real quality feel to them. The pattern work required is generated with the aid of a computer, which makes the layout and alignment of the characters very consistent. The plaques are cast from molten bronze and have the background black powder coated. The raised surfaces are then machined which gives very clear definition to the inscription. Finally the completed items are powder coated in an oven in a clear lacquer, to seal all the exposed surfaces which makes them resistant to tarnishing for many years. They are flush mounted into the seat board and are secured from the rear by four M4 screws, which are recessed and plugged, making the installation discreet and tamper resistant.

These plaques are only suitable for timber and recycled plastic boarded products.



Because of the nature of the casting process the character size cannot be made smaller than that illustrated, so long inscriptions are not possible with these plaques.

- Standard size 63 x 152mm
- Non-standard 63 x 228mm larger size available
- Standard background colour black, brown available
- Suitable for use with iroko, seasoned European oak, green European oak, seasoned American oak, or treated softwood boards.

## ENGRAVED STAINLESS STEEL PLAQUES

Introduced to overcome the problem of conventional plaques being stolen or damaged, our unique vandal resistant design is in heavy gauge stainless steel, and is normally flush mounted into the seat board. It is retained by two M10 stainless steel tamper resistant screws, which neatly hold the plaque from the rear. Unlike engraved brass and bronze, stainless steel plaques do not tarnish, so inscriptions remain legible, and the plaques look good for an extended period. These plaques have proved immensely popular since we introduced them twenty years ago, and account for the bulk of the plaques we supply.

On steel boarded seats these plaques are surface mounted, but still secured from the rear. On recycled plastic boarded seats these plaques are flush mounted and attached from the rear, in the same way as on a timber boarded seat.

Any length of inscription is possible with these plaques, though at



more than 250 characters, the inscription becomes harder to read.

- Standard size 63 x 152mm
- Characters infilled and stove enamelled in black.
- Suitable for use with iroko, seasoned European oak, green European oak, seasoned American oak, or treated softwood boards.

## ENGRAVED BRONZE PLAQUES

Attractive, and traditionally used for commemorative purposes, these plaques are suitable for use in areas less exposed to vandalism. Atmospheric conditions will cause the bronze to mature to a dark brown colour. They are not suitable for use on European oak boards, which will cause the edges of the plaque to tarnish rapidly.



On steel boarded seats these plaques are surface mounted and secured by stainless steel button head screws. These plaques are not suitable for recycled plastic boarded seats.

Any length of inscription is possible with these plaques, though at more than 250 characters, the inscription becomes harder to read.

- Standard size 63 x 152mm
- Characters infilled and stove enamelled in black.
- Suitable for use with iroko, seasoned American oak, or treated softwood boards.

### Fixing Options

- Flush mounted, attached from the front with tamper resistant bronze domed coverhead screws (as illustrated)
- Surface mounted, attached from the front with bronze slotted screws.

## ENGRAVED BRASS PLAQUES

Brass plaques have a slightly paler initial appearance than bronze, and are suitable for use in areas where serious vandalism is not anticipated. Brass plaques tarnish quickly, and can acquire a green residue. They are not suitable for use on European oak boards, which will cause the edges of the plaque to tarnish rapidly.

On steel boarded seats these plaques are surface mounted and secured by stainless steel button head screws. These plaques are not suitable for recycled plastic boarded seats.

Any length of inscription is possible with these plaques, though at more than 250 characters, the inscription becomes harder to read.

- Standard size 63 x 152mm
- Characters infilled and stove enamelled in black



- Suitable for use with iroko, seasoned American oak, or treated softwood boards

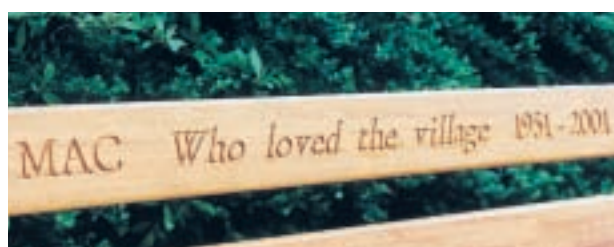
### Fixing Options

- Flush mounted, attached from the front with tamper resistant brass domed coverhead screws
- Surface mounted, attached from the front with brass slotted screws (as illustrated)

## CARVED INSCRIPTIONS

Any of our timber boarded seats, and some recycled plastic boarded seats can be specified with a carved inscription. The inscriptions are carved using a traditional 'Garamond' typeface, which has serifs and has a very attractive appearance. The cutter has a special profile, so that the characters have shouldered vertical faces, which enables them to be easily read from any angle. Inscriptions can be in upper case, lower case, italics and with full punctuation.

Carved inscriptions are particularly effective for short inscriptions, though because the size of the characters can be varied, long inscriptions are possible.



## COMMEMORATIVE TREE POSTS

Trees are an effective alternative to seats in commemorating people or events, and our tree posts are designed to be placed in front of a tree, and to take our standard size 63 x 152mm plaques, in either flush fitting or surface mounted form. These posts are substantial, and have a decorative relief around the edge.



Commemorative Tree Post in iroko with stainless steel flush fitting plaque

### Installation

Because the posts are 1000mm long as standard, the overall height of the installed post can be varied between 150 and 650mm above the ground, and always have at least 400mm below ground level. The post can easily be cut shorter on site if it is desired to install it close to ground level, and not dig a deep hole. Each post comes complete with a 250mm long 12mm diameter steel cross pin, to put through the leg in the pre-drilled hole, to prevent the post being pulled out of the ground. This cross pin enables a secure fixing to be obtained with rammed hardcore, if concrete is not available. A 250mm diameter post hole borer can also be used for installation.

- Post 50 x 50 x 1000mm finished
- Top 205 x 115 x 30mm finished
- Top doweled, glued and screwed to post
- Available in iroko or seasoned European oak
- Iroko posts finished in two coats of Liberon finishing oil
- Seasoned European oak posts finished in a dark oak spirit based matt woodstain
- Weight approx. iroko 5kg. oak 6kg.

